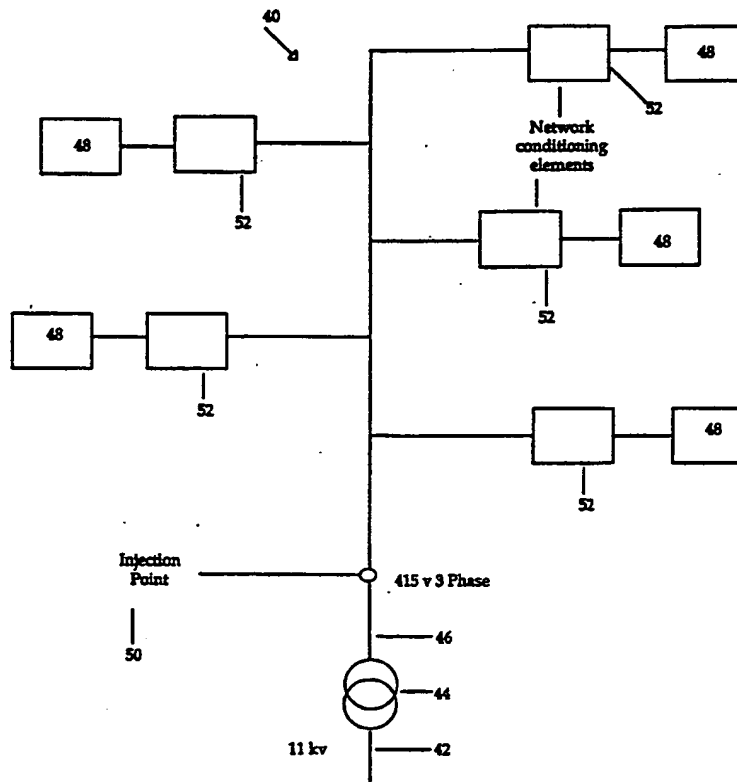


INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : H04B 3/54, 3/56	A1	(11) International Publication Number: WO 94/09572 (43) International Publication Date: 28 April 1994 (28.04.94)
(21) International Application Number: PCT/GB93/02163 (22) International Filing Date: 20 October 1993 (20.10.93) (30) Priority data: 9222205.8 22 October 1992 (22.10.92) GB (71) Applicant (for all designated States except US): NORWEB PLC [GB/GB]; Talbot Road, Manchester M16 0HQ (GB). (72) Inventor; and (75) Inventor/Applicant (for US only) : BROWN, Paul, A. [GB/GB]; 30 Applerigg, Kendal, Cumbria LA9 6EA (GB). (74) Agents: LINN, S., Jonathan et al.; Mewburn Ellis, 2 Cursitor Street, London EC4A 1BQ (GB).		(81) Designated States: AT, AU, BB, BG, BR, BY, CA, CH, CZ, DE, DK, ES, FI, GB, HU, JP, KP, KR, KZ, LK, LU, LV, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SK, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>

(54) Title: TRANSMISSION NETWORK AND FILTER THEREFOR**(57) Abstract**

A power transmission network (40) is disclosed which includes input means (52) for the input of telecommunication signals having carrier frequencies greater than 1MHz onto the network (40), and a means for removing similar speech and/or data signals from the network. Preferably a network conditioning element (52) is used which includes a low pass filter portion for filtering out a low frequency high amplitude mains power signal, and a coupling element for input and/or removal of telecommunication signals from the network. In this way both speech and data signals can be transmitted at carrier frequencies of greater than 1MHz along a standard electricity distribution and/or transmission network which when conditioned provides a larger available spectrum per unit length of network and greater transmission capacity than previously known. The quiescent noise level of the conditioned network is also much reduced thus permitting lower signal injection levels for a given signal-to-noise ratio and a consequential reduction in spurious radiation from the network.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NE	Niger
BE	Belgium	GN	Guinea	NL	Netherlands
BF	Burkina Faso	GR	Greece	NO	Norway
BG	Bulgaria	HU	Hungary	NZ	New Zealand
BJ	Benin	IE	Ireland	PL	Poland
BR	Brazil	IT	Italy	PT	Portugal
BY	Belarus	JP	Japan	RO	Romania
CA	Canada	KP	Democratic People's Republic of Korea	RU	Russian Federation
CF	Central African Republic	KR	Republic of Korea	SD	Sudan
CG	Congo	KZ	Kazakhstan	SE	Sweden
CH	Switzerland	LJ	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovak Republic
CM	Cameroon	LU	Luxembourg	SN	Senegal
CN	China	LV	Latvia	TD	Chad
CS	Czechoslovakia	MC	Monaco	TC	Togo
CZ	Czech Republic	MG	Madagascar	UA	Ukraine
DE	Germany	ML	Mali	US	United States of America
DK	Denmark	MN	Mongolia	UZ	Uzbekistan
ES	Spain			VN	Viet Nam
FI	Finland				

TRANSMISSION NETWORK AND FILTER THEREFOR

This invention relates to a method of signal injection, transmission, interconnection (termination), and detection, and to a power transmission network ie. a mains electricity distribution and/or transmission network, and a filter therefor. In particular it relates to the use of electricity transmission networks and/or lines for telecommunications transmission (e.g. voice and/or data).

In the UK, it is conventional to describe a power network for 33kv and above as a "transmission network", and one for less than 33kv as a distribution network". In this specification the term "electricity distribution and/or power transmission network" is normally used, but general references to power networks and to transmission of signals are to be construed as applying to all networks.

Traditionally telecommunications signals have been transmitted on independent networks e.g. telephone lines - more recently, in order to simplify and increase efficiency of telecommunications services to domestic or industrial premises, there have been investigations into using existing electricity transmission and distribution networks to carry telecommunications services.

It has been known to utilise above ground (overhead) power lines for the transmission of additional control speech and data signals. However, with such transmissions, the frequency spectrum must be allocated for and restricted to particular applications in order to avoid interference with other telecommunications services. In addition, the strength of signals which can be transmitted is limited since the amount of radiation produced by the transmission is related to the strength of the signal and this radiation must be kept to a minimum.

Such transmission signals must therefore be of low power and confined within a specific frequency band allocated by international agreement for such purposes, so this mechanism is unsuitable for large scale voice and/or data transmission where

signals extend well into the radio spectrum (e.g. 150 kHz and above).

It has been known to use spread spectrum techniques to transmit data at carrier frequencies of between 6KHz and 148KHz on underground and overhead power networks. Again, in this allocated frequency band such transmissions suffer from low data rates and low traffic capacities due to power line noise characteristics. Due to the limited spectrum available and high noise levels encountered wideband telecommunication signals cannot be sent.

Although papers such as J.R. Formby and R.N. Adams, "The mains network as a high frequency signalling medium", The Electricity Council, January 1970, suggested a communications potential for the low and medium voltage networks no further work was undertaken. Even today, with the prospect of remote meter reading and selective load control, solutions tend to employ techniques such as telephony and radio communications, thus avoiding the mains network where possible.

Ideas have been put forward but few have proceeded past the theoretical stage, due to the hostile environment presented by the mains network. The problems to overcome include electrical noise, (both constant background noise and transient spikes) and high attenuation of high frequency signals due to skin and proximity effects.

Messrs Formby and Adams suggested using frequencies in the range of 80 to 100 KHz. 100 KHz was recommended as a maximum because theory suggested that higher frequencies would suffer from excessive attenuation. Other papers recommend a maximum of 150 KHz due to the fact that radiated signals higher than 150 KHz would interfere with broadcast radio signals.

A further situation where power networks are also used for the transmission of speech and data signals is on the electricity wiring inside buildings. In such configurations the internal 240v mains wiring is used for the transmission of data, with

appropriate filtering being provided to add and separate the data signals from the power signals. Additionally a filter, such as the Emlux filter described in European Patent Application 141673, may be provided to prevent data signals leaving the building and entering the power supply network external to the building. The Emlux filter described consists of a tuned ferrite ring which acts effectively as a band stop filter. In order to be effective the band stop filter must be of narrow band width and therefore is not suitable for use with high speed data communications, since a large number of such band stop filters would be required.

The present invention aims to provide a transmission network which alleviates some or all of the above problems.

Accordingly, in a first aspect, the present invention provides a power transmission and/or distribution network including input means for the input of a telecommunication signal having a carrier frequency greater than approximately 1MHz onto the network, (e.g. an underground electricity transmission and/or distribution network), and output means for removal of similar telecommunication signal from the network.

Contrary to the teachings of the prior art, use of carrier frequencies of this magnitude is not impractical due to attenuation effects. This is because, at these higher frequencies, the cables of the power transmission and/or distribution network network exhibit pseudo-coaxial characteristics and therefore attenuation is reduced.

In this way both speech and data signals can be transmitted at carrier frequencies of greater than approximately 1MHz allowing for a larger available spectrum and greater transmission capacity. The carrier frequency may in fact be less than 1MHz ie. 800KHz or even as low as 600Hz, but as it is reduced so is the bandwidth.

The term "carrier frequency" refers to the unmodulated frequency of the carrier signal, and not to the frequency of the telecommunication signal once modulated.

On, for example, a 415v network the carrier frequency may preferably be between 1-10MHz, and on, eg., a 11kv network may be between 5-60MHz. However the frequency may be up to 100's of MHz depending on the network and the application. For example, over short distances (10-20m) a frequency range of 1-800MHz may be used.

Preferably the power network is a major underground power network including e.g. 132kv, 33kv, 11kv, 415v and 240v sections. The voice and data signals may be transmitted over any or all of the sections of the power network by suitable detection, amplification and/or regeneration and reintroduction as and when necessary.

In preferred embodiments, full duplex facilities are provided i.e. signals may be transmitted and/or received in all directions simultaneously.

A network according to the first aspect of the present invention may be used for many speech and/or data transmission purposes, such as remote reading of electricity meters, remote banking and shopping, energy management systems, telephony (voice), switched telephony, security systems and/or interactive data services and television.

In a second aspect, the present invention provides a "network conditioning unit" for use with a network according to the first aspect of the present invention. The network conditioning unit includes a low pass filter portion or portions for filtering out the low frequency high amplitude mains power signal, a coupling element for input and removal of telecommunication signals from the network and, preferably, a terminating element of similar impedance to the characteristic impedance of the network at that point.

The use of such a unit ensures that the high frequency telecommunications signals do not contaminate the internal low voltage wiring present inside a premises, and/or that noise

sources from the internal low voltage premises wiring do not contaminate or corrupt the high frequency telecommunications signals being transmitted over the external electricity transmission and/or distribution network.

Preferably, the variable electrical loading effects (i.e. the load impedances) of all items which are coupled onto the network, from time to time and which utilise electrical energy (i.e. the electrical loads) are isolated from the communications signals by the action of low pass filter elements of the conditioning unit(s).

Preferably an electrical filter is used at the interface between the external distribution network and the internal network of the premises, e.g. a house, of a user to ensure that the two signals are separated. Such a filter should have minimal effect on the normal domestic electricity supply.

The filter element of the present invention, which aims to reduce telecommunications signals entering the internal network of a users premises, preferably has no more than 1 volt dropped across it whilst supplying a 100amp load from a 240v, 50HZ, single phase source.

Preferably the network conditioning unit provides impedance matching between reception/transmission devices and the power network. Additionally the network conditioning unit can carry full load or fault current at power frequencies whilst still carrying the voice and data signals.

In a third aspect, the present invention provides a method of signal transmission including input of a telecommunication signal having a carrier frequency of greater than approximately 1MHz onto an electricity power transmission and/or distribution network, and subsequent reception of the signal.

Where signals are being transmitted along a three phase electricity power cable, the signal propagation may be between any or all of the phases and ground. In the preferred embodiment

the signal is injected between only one of the phases and ground, and this provides unbalanced transmission characteristics and the cable behaves as a pseudo coaxial transmission line.

A wide range of different transmission techniques are available for use with electricity power line communication each using various modulation methods including both frequency and time division multiplexing. It has been determined that the spread spectrum method offers inherent security and good interference rejection characteristics. These properties are achieved using a large band width and hence requires the design of a specific filter.

The network conditioning unit preferably includes a low pass filter comprising a main inductor arranged between a mains electricity input and a mains electricity output and connected at each end thereof to a signal input/output line which is arranged in parallel to the mains electricity input and mains electricity output, the two connections including a first capacitor and a second capacitor each of a predetermined capacitance depending upon the portion of the frequency spectrum which is to be utilised for communications purposes.

In this arrangement the main inductor is operative to prevent communications signals from the signal input/output line from entering the domestic/industrial premises. This inductor is therefore preferably of a high inductance such as 10 μ H to 200 μ H for frequencies of 1MHz and above.

The first capacitor which connects the mains electricity input and the signal input/output line acts as a coupling capacitor to allow communication signals through from the signal input/output line whilst attenuating all low frequency components at or about the main electricity supply frequency (ie., 50/60Hz).

The second capacitor arranged between the mains electricity output and the signal input/output line provides a further attenuation of communication signals and is connected via the signal input/output line to ground.

In the event of failure of either the first or second capacitor each such capacitor is preferably provided with a respective fuse arranged between the first or second capacitor and the signal's input/output line. Furthermore an additional safety precaution can be incorporated by provision of a second inductor arranged between the connections between the signal input/output line and the first and second capacitors. This inductor has no effect on communication frequency signals but will provide a path to ground if the first capacitor develops a fault thereby allowing the first fuse to blow without allowing the power frequency signal onto the signal input/output line.

The inductance of the main inductor depends upon the material of which it is made and the cross-section of the wire wound around the core. The 10 μ H inductance previously specified is preferably a minimum and with use of better core material a higher inductance, for example of the order of 200 μ H, can be obtained. Alternatively, a number of inductors connected in series could be used.

The coupling capacitor has a capacitance preferably in the range 0.01 to 0.50 μ F and the second capacitor linking the mains electricity output with the signal input/output line and ground has a capacitance preferably in the range of 0.001 to 0.50 μ F.

The second inductor arranged on the signal input/output line preferably has a minimum inductance of approximately 250 μ H. This inductor therefore has no effect on communication frequency signals on the signal input/output line. The conductor used to construct the 250 μ H inductor should be of sufficient cross-sectioned area to take fault current should the decoupling capacitor fail to short circuit condition.

Preferably, any spurious of self resonance in the inductive or capacitive elements are avoided.

In a preferred embodiment the filter is assembled in a screened box so as to provide a good earth and prevent radiation of the communication signals.

Embodiments of the present invention will now be described with reference to the accompanying drawings in which:

Fig. 1 is a schematic diagram of a part of a network according to aspects of the present invention;

Fig. 2 is a schematic diagram of a first transmission system for a network according to the present invention;

Fig. 3 is a schematic diagram of a second transmission system for a network according to the present invention;

Fig. 4 is a schematic diagram of a third transmission system for a network according to the present invention;

Fig. 5A is a cross section through a typical three phase cable;

Fig. 5B is a section through a typical coaxial cable;

Fig. 6 is a preferred embodiment of a network conditioning unit according to an aspect of the present invention;

Fig. 7 is a second embodiment of a network conditioning unit according to an aspect of the present invention;

Fig. 8 is a plan view of a network conditioning unit;

Fig. 9 is a view of a circuit board for the network conditioning unit of Fig. 8.

Fig. 10 is a schematic diagram of a network conditioning unit according to the present invention.

Fig. 1 shows generally a network 40. Mains electricity enters the network from an 11kv transmission line 42, via a transformer 44 and onto a 415v three phase network 46. The 415v three phase network is supplied to a number of locations, such as buildings 48. Each of these buildings may receive only a single phase electricity supply or alternatively may receive a three phase

power supply.

Voice and data signals may be injected into the network (or alternatively received from the network) at an injection point 50, to be received by users in the premises 48. In order to separate the voice and data communication signals from the low voltage high amplitude power signal each signal destination is provided with a network conditioning unit 52. This network conditioning unit includes a low pass filter for separating out the two signals.

Fig. 2 shows a portion of a three phase network 40 into which and from which data signals may be transmitted and received using the network conditioning units 52. As an example, data signals could be transmitted onto the yellow phase of the network by network conditioning unit 52A i.e., the signal is applied between the yellow phase and earth as shown. The transmitted data may then be received by any or all of conditioning units 52B, 52C and 52D which are connected to the yellow, red and blue phases respectively. In other words transmitted data may be picked up on any phase of the cable, including the phases onto which the signals were not injected by the transmitting unit. This is due to the mutual capacitance between the phase conductors producing an effectively pseudo-coaxial nature of the three phase cable. As can be seen, data can be transmitted and received by each unit.

Fig. 3 shows a portion of a three phase network 40 into which and from which data signals may be transmitted and received using four network conditioning units 52. As shown, the data signals are transmitted across two phases of the three phase network - in this case the red and blue phases.

In Fig. 4 an alternative transmission system to Fig. 2 is shown, in which the data signals are transmitted across all three phases, i.e. blue, red and yellow, of the three phase network 40.

Fig. 5A shows a simplified cross section of a three phase power cable 54, including red phase 56, yellow phase 58, and blue phase

60. Data signals are transmitted between blue phase 60 and earth 62, and are injected into the network via network conditioning unit 52. At high frequencies, the mutual capacitance between the phases effectively produces a short circuit. Therefore, such a transmission system gives a pseudo-coaxial characteristic, roughly equivalent to the coaxial cable shown in Fig. 5B. The mutual capacitance between any two of the phases in the three phase cable is shown schematically as 64 in Fig. 5A - similar mutual capacitance exists between other parts of phases.

Referring to Fig. 6 an embodiment of a filter according to an aspect of the invention is indicated generally by the reference numeral 10 and is connected between a mains electricity input 12 and a mains electricity output 14. A signal input/output line 16 is also connected into the filter. The mains power line is a standard 50Hz mains electricity power supply providing a domestic electricity power source of 240v at a maximum current of 100 amps for normal usage.

The filter 10 is assembled into a metal box which prevents radiation of the communication signals to externally located appliances and which provides a connection 18 to earth for the signal input/output line 16. The filter 10 includes a first or main inductor 20 formed of 16mm^2 wire wound on a 10mm diameter, 200mm long ferrite rod with 30 turns of wire therearound. This provides an inductance of approximately 50 μH . This may be a minimum for the signal characteristics utilised. The use of better materials or a plurality of series inductors would increase the inductance of the inductor up to, for example, approximately 200 μH .

Each end of the main inductor 20 is provided with a connection to the signal input/output line 16. A first connection 22 between the mains electricity input 12 and signal input/output line 16 comprises a first or coupling capacitor 24 having a capacitance of between 0.01 and 0.50 μF preferably 0.1 μF . This coupling capacitor 24 is connected to a first fuse 26 which is arranged to blow in the event of failure or a fault developing in capacitor 24.

A second connection 28 includes a second capacitor 30 having a capacitance of between 0.001 and 0.50 μ F, preferably 0.1 μ F. This capacitor provides further attenuation of the communication signals by shorting to the earth or ground 18. A second fuse 32 is provided to blow if a fault develops in the second capacitor 30 thereby preventing further unit damage.

The signal input/output line 16 includes a second inductor 34 having an inductance of approximately 250 μ H minimum. This inductor is provided as a damage limiter in the event of failure of the coupling capacitor 24. In the event of such failure this inductor provides a path to the ground 18 for the 50Hz mains electricity power frequency thereby blowing fuse 26. The inductor has no effect on the communication frequency signals present on the signal input/output line 16.

Fig. 7 shows a second embodiment of a filter according to an aspect of the present invention. The filter 70 includes a pair of inductors L1, L2 arranged in series between a mains electricity input 72 and a mains electricity output 74. A preferred value for L1 and L2 is approximately 16 μ H. Connected between the RF input line 80 and the mains input 72 is a first fuse F1 and capacitor C1, and connected between the RF input 80 and ground is a third inductor L3, which acts as an RF choke and has a typical value of 250 μ H.

Connected in a similar fashion between the connection point of L1 and L2 and ground is a second fuse F2 and second capacitor C2. Connected between the mains electricity output 74 and ground is a third fuse F3 and third capacitor C3. Typical value for the capacitors is around 0.1 μ F and for the fuses approximately 5 amps HRC.

Turning to Fig. 8 a typical housing arrangement for a network conditioning unit according to an embodiment of the present invention is shown. The main inductors L1 and L2 are housed within a shielding box 90. Various connections are shown, including a communication interface port 92 to which a user's communication equipment would normally be connected. However, as

shown in Fig. 8, this port may be terminated in an impedance matching port terminator 94.

Fig. 9 shows a circuit board 96 which fits inside the unit 90 of figure 8 and houses the rest of the circuitry for the network conditioning unit of figure 7. Connections A, B, C, D and E are shown which connect to the appropriate points of the box shown in figure 8.

Fig. 10 is a schematic representation of a network conditioning unit 52, showing the various building blocks 80-86 of the network conditioning element. To design a suitable network conditioning unit, the circuits represented by blocks 81 and 86 should be high-impedance elements over the required communications frequency spectrum (eg. 1MHz and above) and low impedance elements at frequency of mains electricity supply (ie. 50/60HZ) ie. these elements are inductors. Similarly blocks 80 and 82 should be low impedance coupling elements over the required communications frequency spectrum and high impedance isolating elements at the frequency of the mains electricity supply ie. they are capacitors.

HRC fault current limiting fusible safety links (84 and 85) are provided in series with elements 80 and 82. An additional impedance matching network 83 may be included for connection to a communications port. This element may be external to the network conditioning unit 52.

The optimum values of items 81, 80, 82 and 86 will be dependant upon factors including:-

- a) The required frequency range over which the network is to be conditioned.
- b) The unit length of the network which is to be conditioned.
- c) The number and types of loads which may be encountered on the network.

- d) The characteristic impedance of the network phase conductors with respect to earth ie. conductor outer electrical sheath.
- e) The impedance of the communications interface devices.

The network conditioning unit may be filled with air, inert gas, resin compound or oil depending upon the location and load and/or fault current ratings of the conditioning unit. Also it may be sited indoors, pole mounted, buried underground or inserted in street lamp columns.

Similarly items 81 and 86 may comprise of a number of individual inductors in series, and if no interconnection is required, for example, on a street light, items 84, 80, 83 and 86 may be omitted.

Items 80 and 82 may comprise of a number of capacitors in series and/or parallel configuration depending upon working voltages encountered ie. 240, 415, 11kV, 33kV etc. Alternatively, or additionally, items 80 and 82 may comprise of two or more capacitors in parallel in order to overcome, for example, deficiencies in capacitor design when conditioning a network over a relatively wide frequency range, for example 50 MHz to 500 MHz.

Furthermore, items 81, 85 and 82 of the network conditioning unit may be cascaded if required. In a typical design, the greater the number of cascaded elements the sharper will be the roll off response of the filter.

It will be seen from the foregoing that the invention provides a simple filter effectively separating signals having a frequency spectrum indicative of radio communication signals from those of standard mains electricity power supply without significant loss of power or quality in either signal. Thus the electricity distribution and/or transmission networks can be used for both the provision of electricity supply and the propagation of telecommunication signals.

The use of a filter according to the invention at each consumer

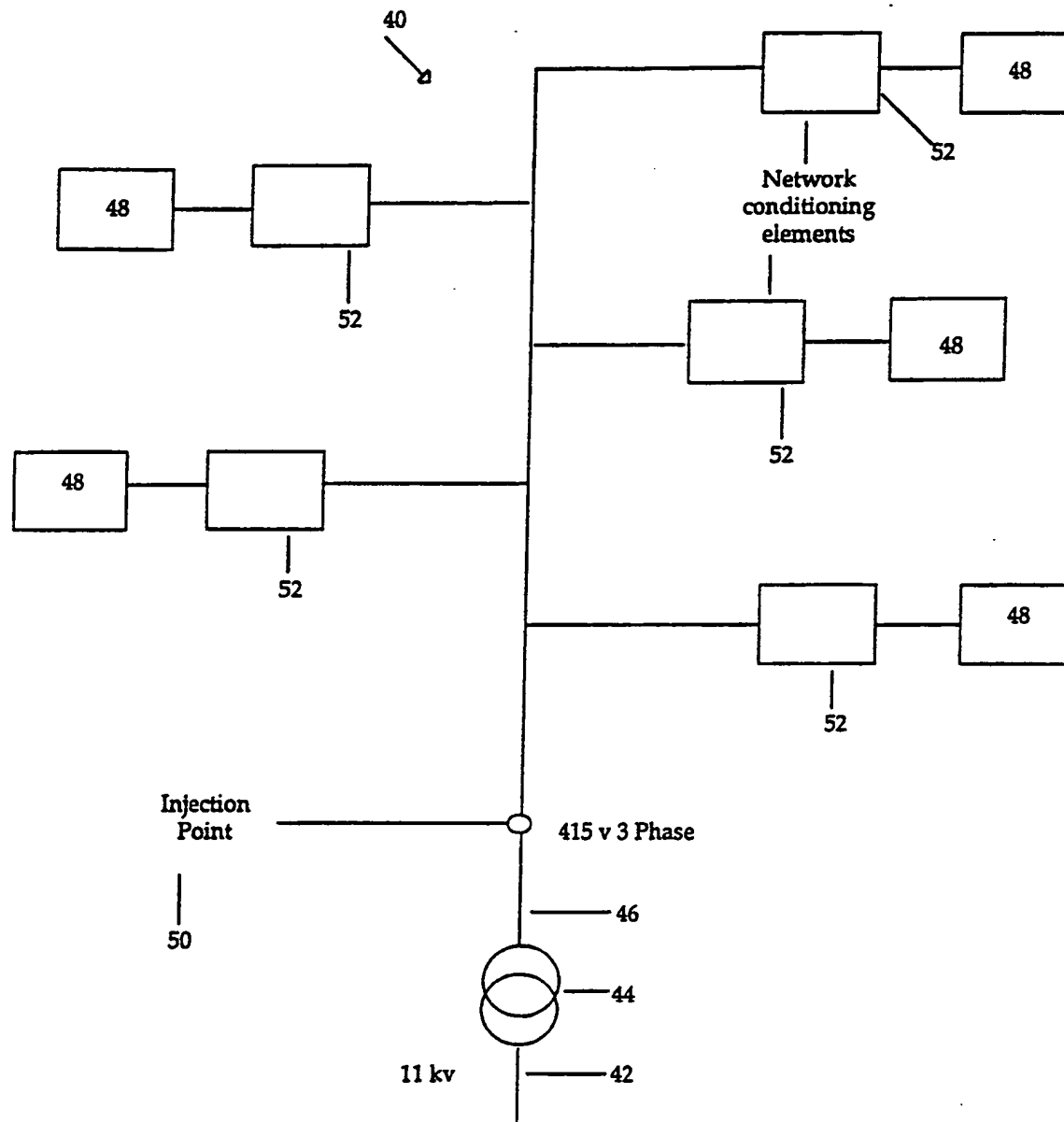
supply point in a low voltage underground electricity distribution network provides a conditioned network suitable for the transmission of high frequency communication signals together with the distribution of 50Hz, 240v single and 415v, three phase electricity supplies. The provision of such a conditioned network constitutes a further aspect of the invention.

The invention is not confined to the foregoing details and variations may be made thereto within the scope of the invention.

CLAIMS:

1. An electricity distribution and/or power transmission network including input means for the input onto the network of a telecommunication signal having a carrier frequency greater than approximately 1MHz and output means for removing said telecommunication signal from the network.
2. A network according to claim 1 in which signals are transmissible in a plurality of directions simultaneously.
3. Communications apparatus for use with an electricity power distribution and/or transmission network, including a low pass filter portion for filtering out a low frequency high amplitude mains electricity power signal, and a coupling element for input and/or removal of a telecommunication signal from the network.
4. Communications apparatus according to claim 3 wherein the coupling element is suitable for use with a telecommunication signal having a carrier frequency of greater than 1MHz.
5. Communications apparatus according to claim 3 or claim 4 including a terminating element for terminating the apparatus in a similar impedance to the characteristic impedance of the network at that point.
6. Communications apparatus according to any one of claims 3, 4 or 5 including impedance matching means for impedance matching between reception/transmission devices and the electricity power distribution and/or transmission network.
7. A method of signal transmission including input of a telecommunications signal having a carrier frequency of greater than approximately 1MHz onto an electricity power distribution and/or transmission network, and subsequent reception of the signal.
8. A method according to claim 7 wherein the signal is injected onto only one of the phases of a three phase power cable.

FIG.1



SUBSTITUTE SHEET

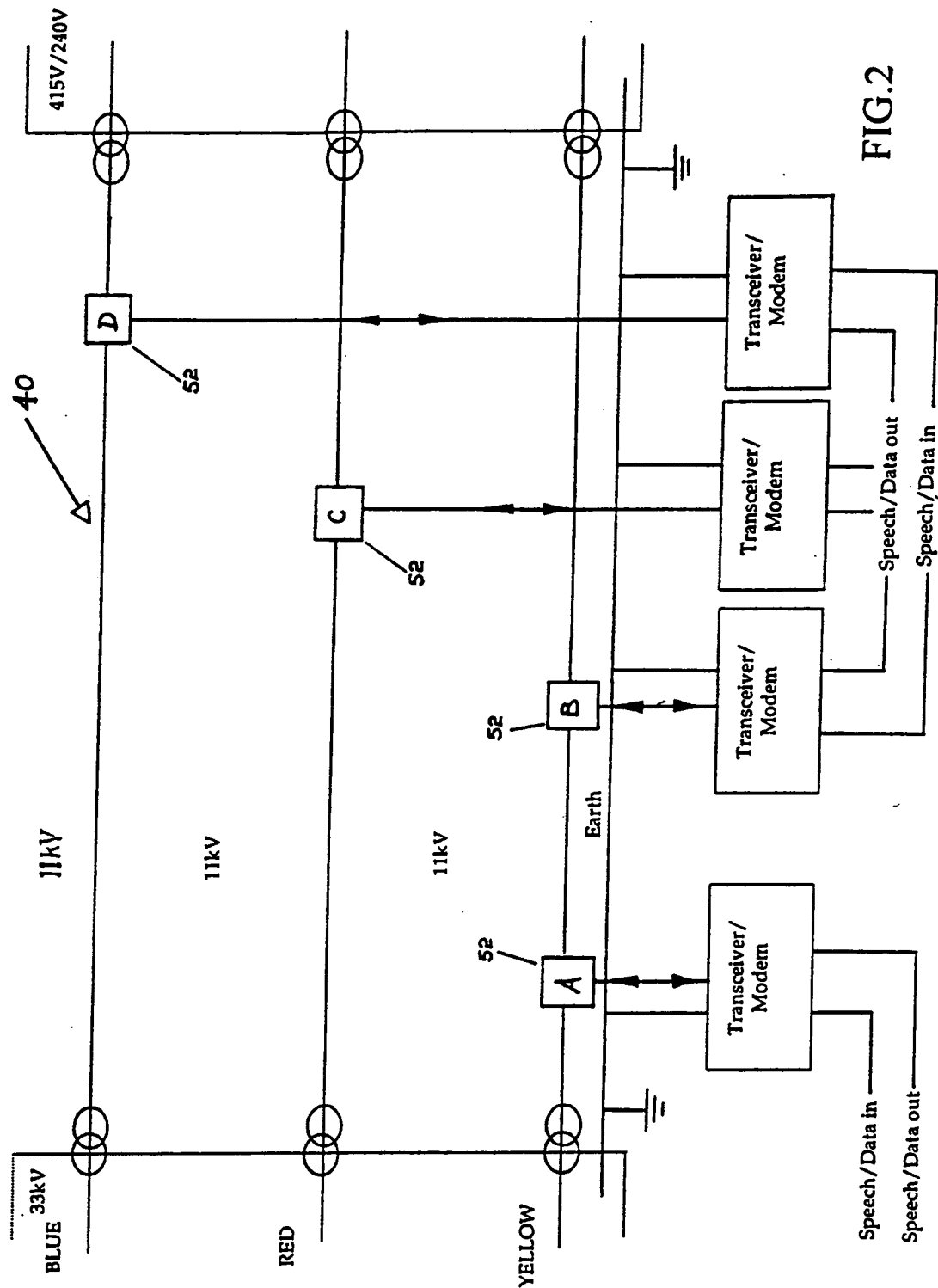
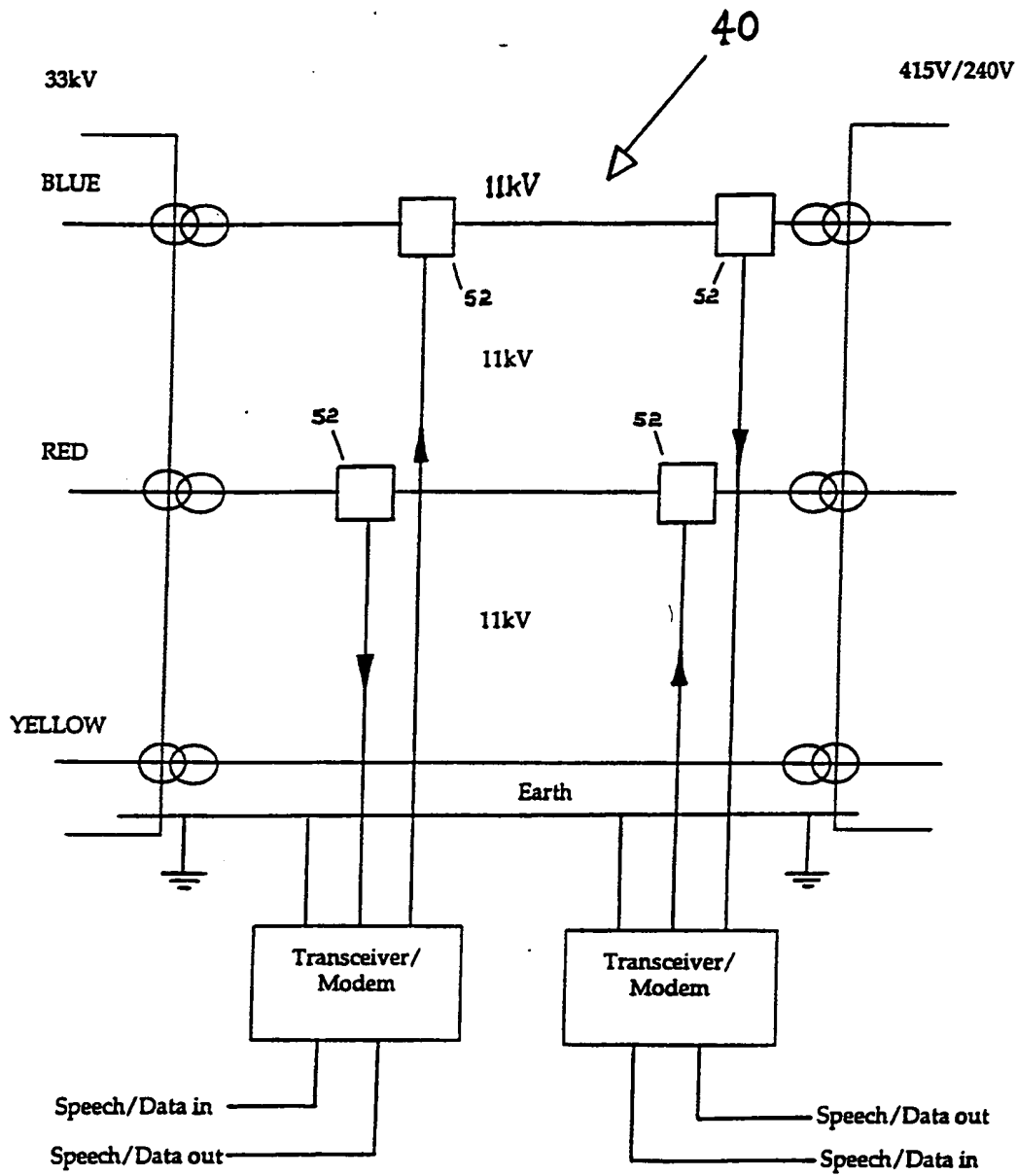


FIG.2

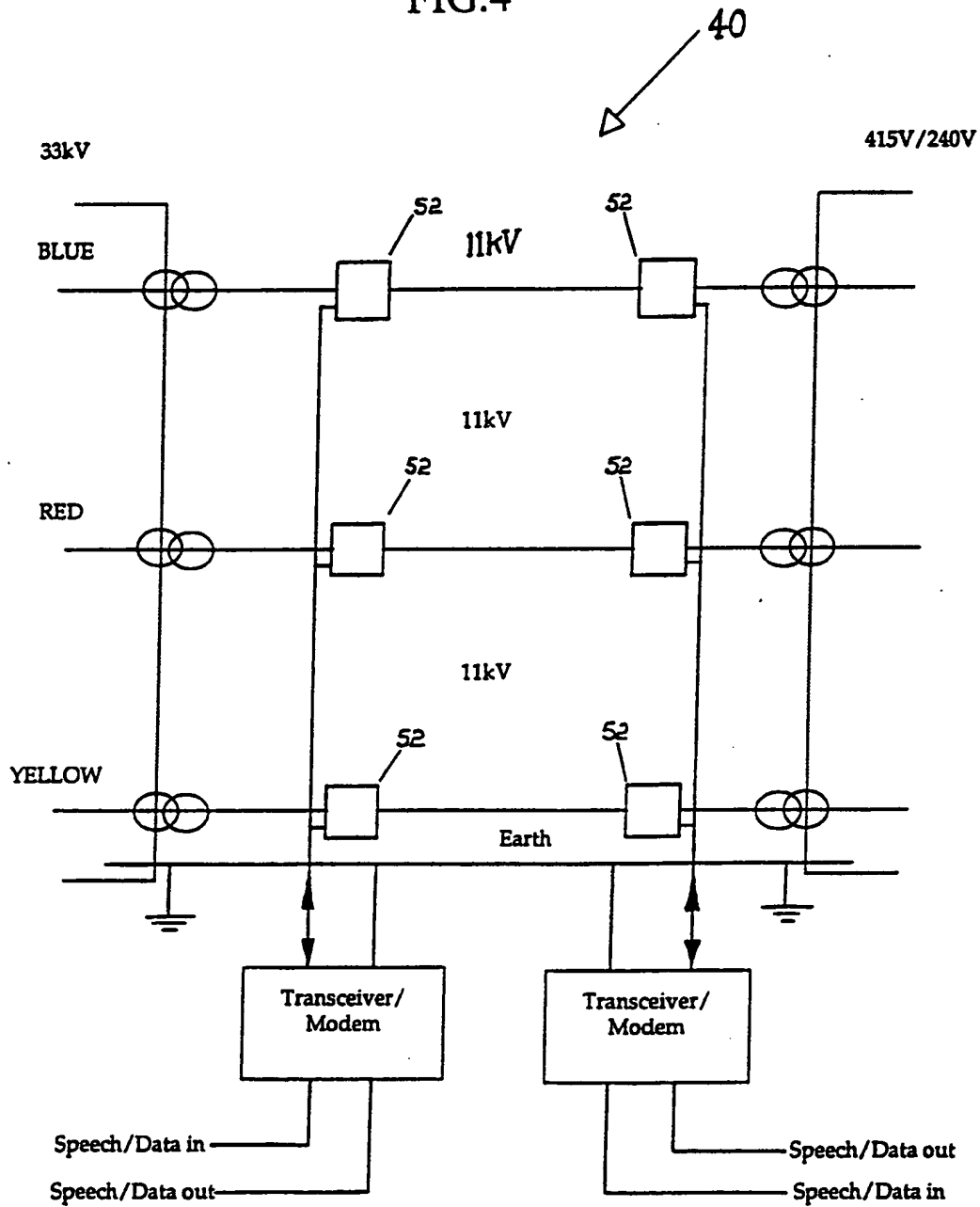
SUBSTITUTE SHEET

FIG.3



SUBSTITUTE SHEET

FIG.4



SUBSTITUTE SHEET

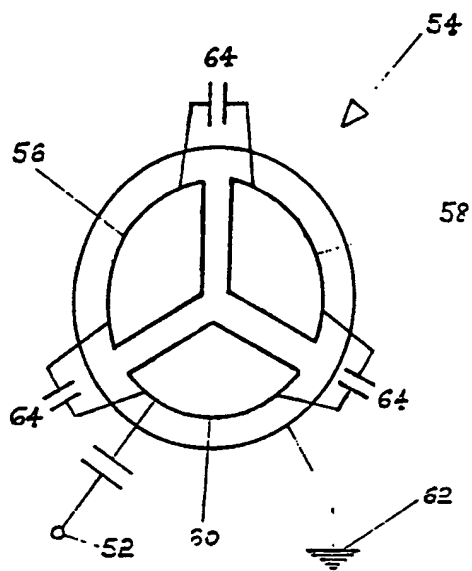


FIG. 5 A

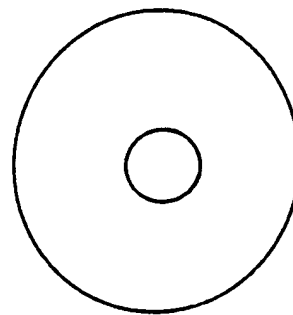


FIG. 5 B

FIG.6

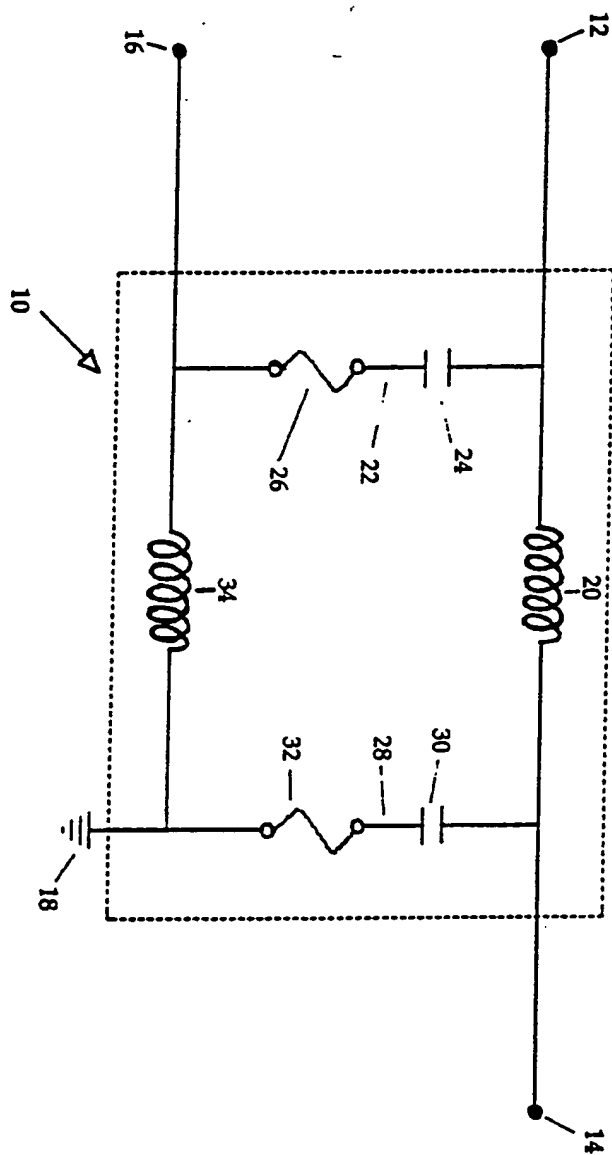
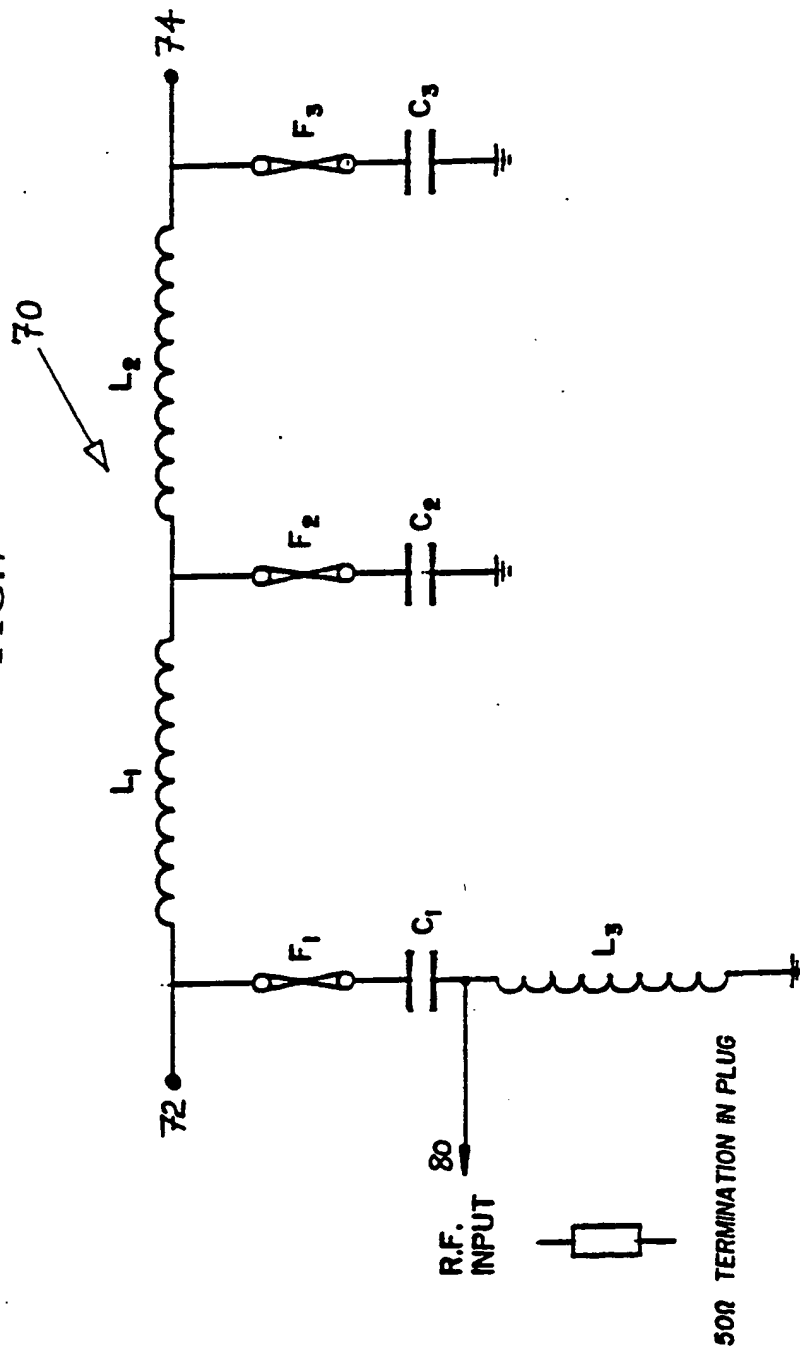
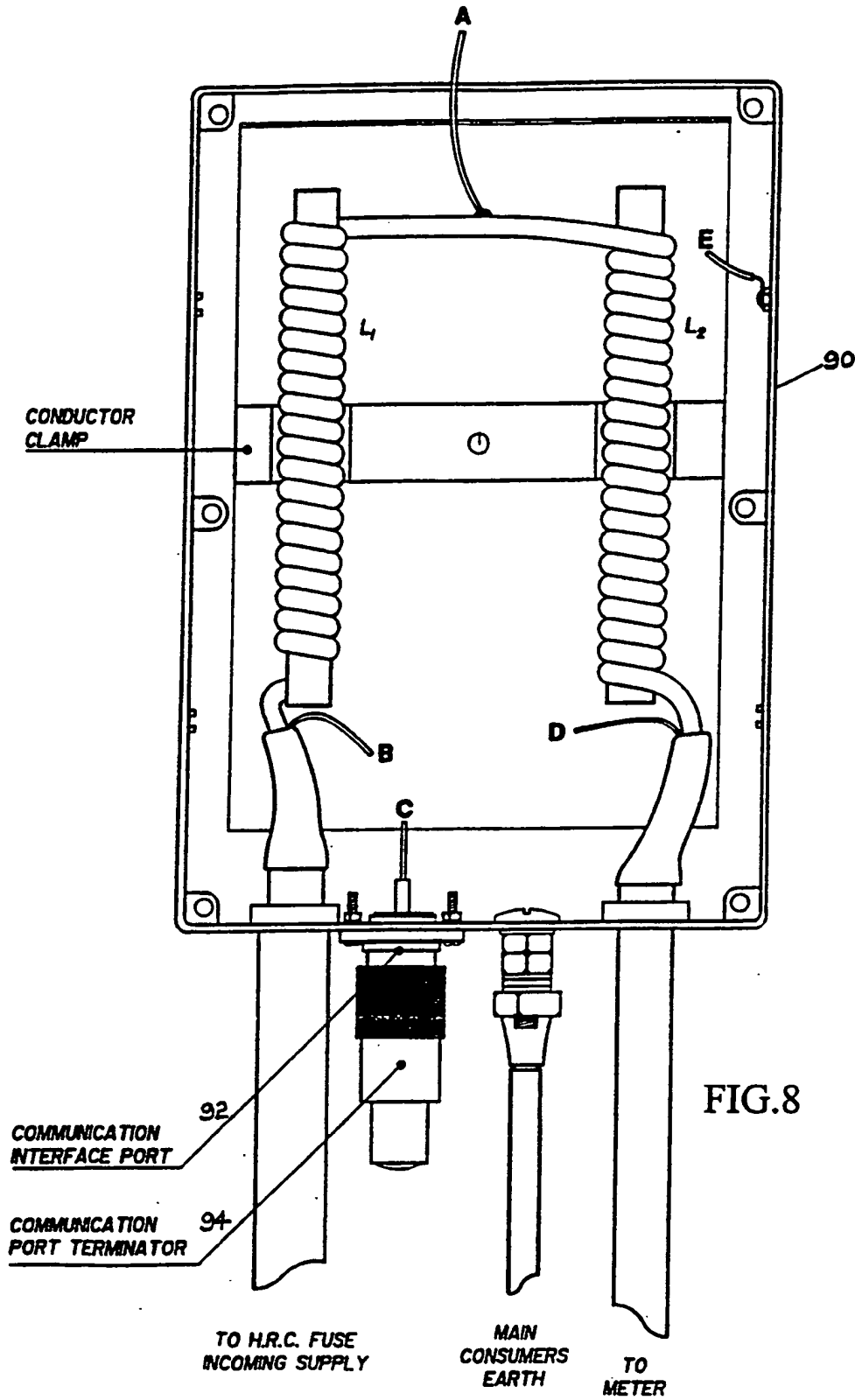


FIG. 7

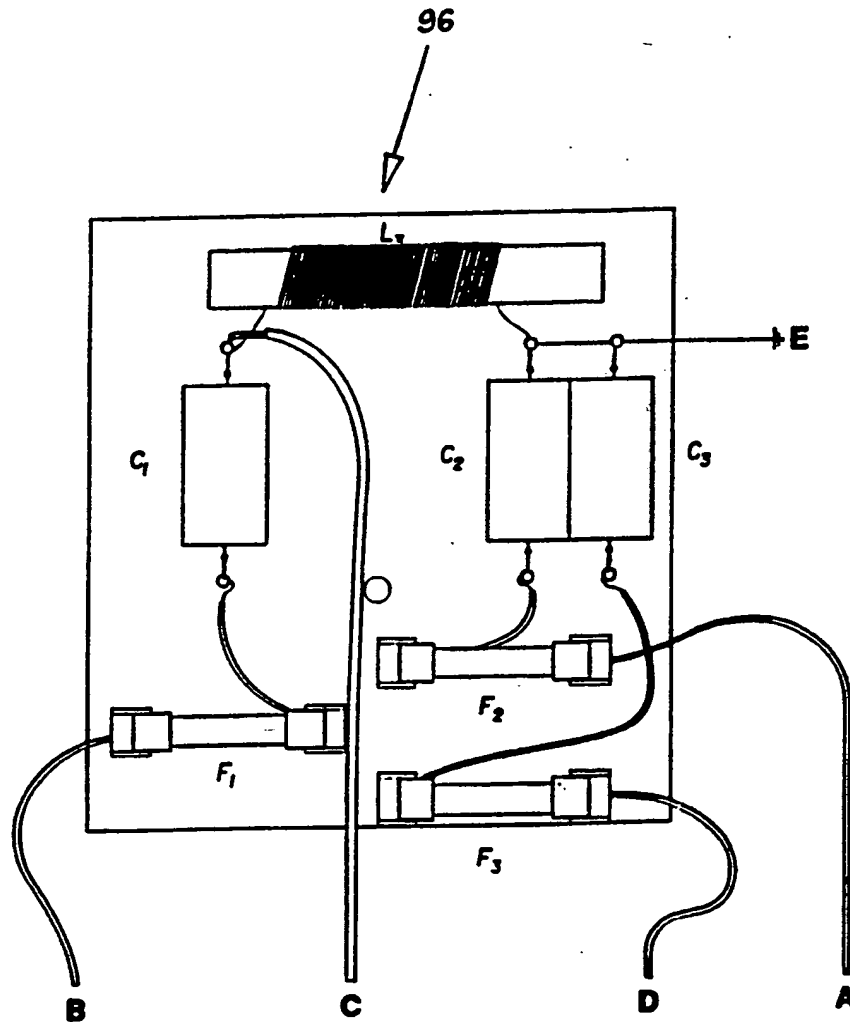


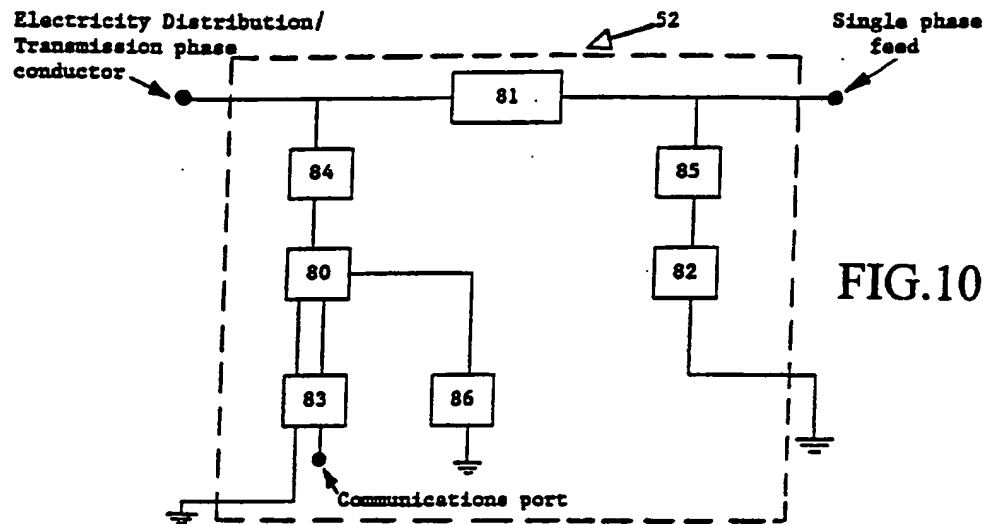
SUBSTITUTE SHEET



SUBSTITUTE SHEET

FIG.9





SUBSTITUTE SHEET

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 5 H04B3/54 H04B3/56

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 5 H04B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	US,A,4 772 870 (REYES) 20 September 1988 see column 1, line 29 - line 32 see column 3, line 18 - line 40; figure 6 ---	1,7,8 2,3
Y A	WO,A,84 01481 (ASTECH, INC) 12 April 1984 see page 13, line 31 - page 14, line 8; figures 1,3 see page 16, line 13 - line 21 ---	2 3
Y	US,A,1 547 242 (STRIEBY) 28 July 1925 see page 1, right column, line 93 - page 2, left column, line 43; figure -----	3

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

27 January 1994

Date of mailing of the international search report

11.02.94

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
 Fax: (+31-70) 340-3016

Authorized officer

Bossen, M

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-4772870	20-09-88	NONE	
WO-A-8401481	12-04-84	US-A- 4514594	30-04-85
		US-A- 4475193	02-10-84
		US-A- 4523307	11-06-85
		AU-A- 2205283	24-04-84
		CA-A- 1216689	13-01-87
		EP-A- 0120959	10-10-84
		JP-T- 60500191	07-02-85
US-A-1547242		NONE	